

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product identifier**

**Product Name** Trusted Clean Low Foam

**Other means of identification**

**Product Code** F1641-16059

**Synonyms** None

**Details of the supplier of the safety data sheet**

**Company Name** Rocket Industrial, Inc.  
8101 International Drive  
Wausau, WI 54401  
(800) 826-4405

**Emergency telephone number**

**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Not classified
Acute toxicity - Dermal	Not classified
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Reproductive toxicity	Category 2

**Label elements**

**Emergency Overview**

# Danger

**Hazard statements**

Causes severe skin burns and eye damage  
Suspected of damaging fertility or the unborn child



**Appearance** Clear Red

**Physical state** Liquid

**Odor** Fresh

**Precautionary Statements - Prevention**

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Do not breathe dust/fume/gas/mist/vapors/spray  
 Wash face, hands and any exposed skin thoroughly after handling

**Precautionary Statements - Response**

Specific Treatment (See Section 4 on the SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Drink plenty of water

Immediately call a POISON CENTER or doctor/physician

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Disposal should be in accordance with applicable regional, national and local laws and regulations

**Hazards not otherwise classified (HNOC)****Other Information**

- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

Unknown Acute Toxicity

0.06% of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Diethanolamine	111-42-2	<0.1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**First aid measures****General advice**

Immediate medical attention is required.

**Skin Contact**

Immediate medical attention is required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

**Eye contact**

Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.

**Inhalation**

Remove to fresh air. Call a physician or poison control center immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

**Ingestion**

Immediate medical attention is required. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Remove from exposure, lie down. Clean mouth with water and drink afterwards plenty of water. Call a physician or poison control center immediately.

**Self-protection of the first aider**

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Most important symptoms and effects, both acute and delayed****Symptoms**

Any additional important symptoms and effects are described in Section 11: Toxicology

Information.

#### **Indication of any immediate medical attention and special treatment needed**

##### **Note to physicians**

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

### **5. FIRE-FIGHTING MEASURES**

#### **Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** Caution: Use of water spray when fighting fire may be inefficient.

#### **Specific hazards arising from the chemical**

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

#### **Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

#### **Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### **6. ACCIDENTAL RELEASE MEASURES**

#### **Personal precautions, protective equipment and emergency procedures**

##### **Personal precautions**

Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

##### **Environmental precautions**

##### **Environmental precautions**

Do not allow into any storm sewer drains, lakes, streams, ponds, estuaries, oceans or other surface water bodies. Should not be released into the environment. Dispose of according to all local city, state and federal rules and regulations.

#### **Methods and material for containment and cleaning up**

##### **Methods for containment**

Prevent further leakage or spillage if safe to do so.

##### **Methods for cleaning up**

Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Prevent product from entering drains. Dam up. After cleaning, flush away traces with water.

### **7. HANDLING AND STORAGE**

#### **Precautions for safe handling**

##### **Advice on safe handling**

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

#### **Conditions for safe storage, including any incompatibilities**

##### **Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in

properly labeled containers.

**Incompatible materials** Incompatible with strong acids and bases. Incompatible with oxidizing agents.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Control parameters

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Monoethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m <sup>3</sup> (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m <sup>3</sup> (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m <sup>3</sup>	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m <sup>3</sup> STEL: 6 ppm STEL: 15 mg/m <sup>3</sup>
Diethanolamine 111-42-2	TWA: 1 mg/m <sup>3</sup> inhalable fraction and vapor S*	(vacated) TWA: 3 ppm (vacated) TWA: 15 mg/m <sup>3</sup>	TWA: 3 ppm TWA: 15 mg/m <sup>3</sup>
Sodium Hydroxide 1310-73-2	Ceiling: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> (vacated) Ceiling: 2 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> Ceiling: 2 mg/m <sup>3</sup>

NIOSH IDLH *Immediately Dangerous to Life or Health*

**Other Information** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

**Engineering Controls** Showers, Eyewash stations & Ventilation systems.

Individual protection measures, such as personal protective equipment

- Eye/face protection** Tight sealing safety goggles. Face protection shield.
- Skin and body protection** Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
- Respiratory protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene** When using do not eat, drink or smoke. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Information on basic physical and chemical properties

**Physical state** Liquid  
**Appearance** Clear Red  
**Color** Red  
**Odor** Fresh  
**Odor threshold** No Information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.5 - 13.5	
Specific Gravity	1.053	
Viscosity	< 25 cP @ 25°C	
Melting point/freezing point	No Information available	
Flash point	Above 200°F	

<b>Boiling point / boiling range</b>	100 °C / 212 ° F Degrees
<b>Evaporation rate</b>	No Information available
<b>Flammability (solid, gas)</b>	No data available
<b>Flammability Limits in Air</b>	
<b>Upper flammability limit:</b>	No Information available
<b>Lower flammability limit:</b>	No Information available
<b>Vapor pressure</b>	No Information available
<b>Vapor density</b>	No Information available
<b>Water solubility</b>	Complete
<b>Partition coefficient</b>	No Information available
<b>Autoignition temperature</b>	No Information available
<b>Decomposition temperature</b>	No Information available

**Other Information**

<b>Density Lbs/Gal</b>	8.77
<b>VOC Content (%)</b>	6

**10. STABILITY AND REACTIVITY****Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Exposure to air or moisture over prolonged periods.

**Incompatible materials**

Incompatible with strong acids and bases. Incompatible with oxidizing agents.

**Hazardous Decomposition Products**

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Product Information**

The primary effects and toxicity of this material are due to its corrosive nature.

**Inhalation**

Avoid breathing vapors or mists. Breathing of vapor can cause respiratory irritation and inflammation. Breathing of mist or liquid can cause burns to the respiratory tract.

**Eye contact**

Avoid contact with eyes. Corrosive. Causes severe eye damage.

**Skin Contact**

Avoid contact with skin. Corrosive. Contact with skin may cause severe irritation and burns.

**Ingestion**

Do not taste or swallow. Ingestion causes acute irritation and burns to the mucous membranes of the mouth, trachea, esophagus and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Diethanolamine 111-42-2	= 780 mg/kg ( Rat ) = 620 µL/kg ( Rat )	= 11.9 mL/kg ( Rabbit ) = 7640 µL/kg ( Rabbit )	-

**Information on toxicological effects****Symptoms**

No Information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Corrosivity</b>	Causes burns. Extremely corrosive and destructive to tissue. Risk of serious damage to eyes.
<b>Sensitization</b>	No Information available.
<b>Germ cell mutagenicity</b>	No Information available.
<b>Carcinogenicity</b>	No Information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Diethanolamine 111-42-2	A3	Group 2B	-	X

<b>Reproductive toxicity</b>	No Information available.
<b>STOT - single exposure</b>	No Information available.
<b>STOT - repeated exposure</b>	No Information available.
<b>Chronic toxicity</b>	Chronic exposure to corrosive fumes/gases may cause erosion of the teeth followed by jaw necrosis. Bronchial irritation with chronic cough and frequent attacks of pneumonia are common. Gastrointestinal disturbances may also be seen. Avoid repeated exposure. Possible risk of irreversible effects.
<b>Target organ effects</b>	Central nervous system, EYES, Respiratory system, Skin.
<b>Aspiration hazard</b>	No Information available.

#### Numerical measures of toxicity - Product Information

**Unknown Acute Toxicity** 0.06% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

<b>ATEmix (oral)</b>	15,411.00
<b>ATEmix (dermal)</b>	32,249.00
<b>ATEmix (inhalation-dust/mist)</b>	75.40

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

0.06% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Tetrapotassium Pyrophosphate 7320-34-5	-	100: 96 h Oncorhynchus mykiss mg/L LC50	100: 48 h water flea mg/L EC50
2-(2-methoxyethoxy)ethanol 111-77-3	500: 72 h Desmodesmus subspicatus mg/L EC50	7500: 96 h Lepomis macrochirus mg/L LC50 static 7500: 96 h Lepomis macrochirus mg/L LC50 5741: 96 h Pimephales promelas mg/L LC50	500: 48 h Daphnia magna mg/L EC50
Monoethanolamine 141-43-5	15: 72 h Desmodesmus subspicatus mg/L EC50	227: 96 h Pimephales promelas mg/L LC50 flow-through 3684: 96 h Brachydanio rerio mg/L LC50 static 200: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 300 - 1000: 96 h Lepomis macrochirus mg/L LC50 static 114 - 196: 96 h Oncorhynchus mykiss mg/L LC50 static	65: 48 h Daphnia magna mg/L EC50
Tetrasodium EDTA 64-02-8	1.01: 72 h Desmodesmus subspicatus mg/L EC50	59.8: 96 h Pimephales promelas mg/L LC50 static 41: 96 h Lepomis macrochirus mg/L LC50 static	610: 24 h Daphnia magna mg/L EC50
Diethanolamine 111-42-2	7.8: 72 h Desmodesmus subspicatus mg/L EC50 2.1 - 2.3: 96 h Pseudokirchneriella subcapitata mg/L EC50	4460 - 4980: 96 h Pimephales promelas mg/L LC50 flow-through 1200 - 1580: 96 h Pimephales promelas mg/L LC50 static 600 - 1000: 96 h Lepomis macrochirus mg/L LC50 static	55: 48 h Daphnia magna mg/L EC50
Trisodium nitrilotriacetate 5064-31-3	560 - 1000: 96 h Chlorella vulgaris mg/L EC50	93 - 170: 96 h Pimephales promelas mg/L LC50 flow-through 252: 96 h Lepomis macrochirus mg/L LC50 560 - 1000: 96 h Oryzias latipes mg/L LC50 semi-static 72 - 133: 96 h Oncorhynchus mykiss mg/L LC50 static 560 - 1000: 96 h Poecilia reticulata mg/L LC50 560 - 1000: 96 h Poecilia reticulata mg/L LC50	560 - 1000: 48 h Daphnia magna mg/L LC50

		semi-static 470: 96 h Pimephales promelas mg/L LC50 static 175 - 225: 96 h Lepomis macrochirus mg/L LC50 static 560 - 1000: 96 h Oryzias latipes mg/L LC50 114: 96 h Pimephales promelas mg/L LC50	
Sodium Hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-

**Persistence and degradability**

No Information available.

**Bioaccumulation**

Bioaccumulative potential.

Chemical Name	Partition coefficient
Diethanolamine 111-42-2	-2.18

**Other adverse effects**

No Information available

### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging**

Do not reuse container.

### 14. TRANSPORT INFORMATION

The basic description below is specific to the container size. This information is provided for at a glance DOT information. Please refer to the container and/or shipping papers for the appropriate shipping description before tendering this material for shipment. For additional information, please contact the distributor listed in section 1 of this SDS.

**DOT**

<b>UN/ID No.</b>	UN1760
<b>Proper shipping name</b>	Corrosive liquids, n.o.s.
<b>Hazard Class</b>	8
<b>Packing Group</b>	III
<b>Special Provisions</b>	IB3, T7, TP1, TP28
<b>Description</b>	UN1760, Corrosive liquids, n.o.s (contains Ethanolamine), 8, III
<b>Emergency Response Guide Number</b>	154

**TDG**

<b>UN/ID No.</b>	UN1760
<b>Proper shipping name</b>	Corrosive liquids, n.o.s.
<b>Hazard Class</b>	8
<b>Packing Group</b>	III
<b>Description</b>	UN1760, Corrosive liquids, n.o.s (contains Ethanolamine), 8, III

### 15. REGULATORY INFORMATION

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
2-(2-methoxyethoxy)ethanol - 111-77-3	1.0

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Diethanolamine 111-42-2	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

**US State Regulations****California Proposition 65**

WARNING: This product can expose you to chemicals including Diethanolamine, which is known to the state of California to cause cancer, and 2-methoxyethanol, which is known to cause birth defects or other reproductive harm. For More Information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
2-(2-methoxyethoxy)ethanol 111-77-3	X	X	X
Monoethanolamine 141-43-5	X	X	X
Diethanolamine 111-42-2	X	X	X
Trisodium nitrilotriacetate 5064-31-3	-	X	-
Sodium Hydroxide 1310-73-2	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not Applicable

**16. OTHER INFORMATION**

<b>NFPA</b>	Health hazards 3	Flammability 0	Instability 0	Physical and Chemical Properties -
<b>HMIS</b>	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection C



**Issue Date** 01-Mar-2018

**Revision Date** 28-Feb-2018

**Revision Note**

No Information available

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**